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4	The potential use of cellophane test strips for the quick
5	determination of food colours
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13 ABSTRACT

Concern on different food colours has a rising tendency in the last decades. Many times the 14 15 labelled ingredients of a food product don't reflect the real composition. To expose products adulterated by synthetic colorants or to check non-packed foods (like ice cream, fruit drinks 16 17 sold on the streets) fast and cheap methods are needed. Quick and *in situ* determination of the colouring agents can be achieved with high sensitivity and reproducibility by using the 18 presented test method based on visual and/or optical characterisation of the cellophane test 19 strip. The selectivity of cellophane to synthetic dyes is used to distinguish natural and 20 synthetic food colours in beverages and foods. 21

KEYWORDS: cellophane, food colour, natural dye, azo-dye, optical characterisation, test
 strip

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27 INTRODUCTION

28 Importance of food colour detection

Consumer acceptance of a food product is largely affected by its colour, indicating that food colour is an important attribute of food quality (Shen et al. 2014). The technological functions that colours perform include: offsetting colour loss caused by processing; enhancing colour already present in the food; and protecting flavours and vitamins that may be light sensitive (FSANZ 2008).

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The presence of synthetic dyes in food shows a potential health risk, as several diseases (allergy, asthma, hyperactivity and even cancer) are directly linked to the use of these colours (Aguilar 2009-1). In the last decade intensive debate has been formed around the health impact of the synthetic dyes (Aguilar 2009-2) influencing many times also the law-making processes. The lists of permitted food colours vary from country to country. As an example (Yoshioka and Ichihashi 2008) azorubine, quinoline yellow and patent blue V are nonpermitted in USA and Japan, but are permitted and frequently used in EU countries.

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43 Methods for food colour detection

Popular methods (EC 2013) that have been used for detection of synthetic food dyes include thin layer chromatography, high performance liquid chromatography (Kucharska and Grabka 2010), capillary electrophoresis and nuclear magnetic resonance (Komissarchik and Nyanikova 2014). Chemical reactions to detect the presence of natural or synthetic food colours are also available in the literature (FSSAI 2012). These methods, in most of the cases, need laboratory background and are not accessible directly to customers, in contrast to the cellophane test strip method described here.

51 Characteristics and the use of cellophane

52 Cellophane, which is a thin, transparent, regenerated cellulose film produced from sodium 53 cellulose xanthate (Laity et al. 2000), has been an important industrial material for many 54 years. It is a well-known hydrophilic, water insoluble natural polymer – this property is 55 related to its crystallinity and the intermolecular hydrogen bonding between its hydroxyl 56 groups (Tome et al. 2011; Canas et al. 2002).

It is used as packaging material for food and confectionary products (candies, cheese and baked goods), and due to its good mechanical properties and hydrophilicity it finds applications in industry (membranes for batteries) (Tome et al. 2011; Beach et al. 2000), and medicine (semipermeable membranes for haemodialysis – since cellophane allows the diffusion of ions and low molecular weight solutes but it does not permit the diffusion of proteins or high molecular weight macromolecules) (Tome et al. 2011; Canas et al. 2002).

Although nowadays its pre-eminence in the packaging industry has been largely superseded
by the oriented polypropylene film, cellophane still has special uses due to its physical
properties, which confer advantages compared to other polymers (Laity et al. 2000).

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Compared to cellulose, it has a differentiated 'skin-core' layer structure, with relatively thin, dense skin on both side of the thicker, porous core (Fig. 1A). The swelling of cellophane in water is well known, reaching equilibrium within a period of 2 hours, with no further changes in dimensions. The thickness of the cellophane is $26 \pm 1\mu m$ as received, $68 \pm 2\mu m$ fully swollen with water (Laity et al. 2000).

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Cellophane is transparent both to ordinary and UV-light; it exhibits the anisotropic properties
of cellulose due to its two optical axes and it has excellent dielectric properties. *Per se* it is not

porous, but it contains numerous capillaries, which during the swelling are filled with solution(Evans 1964).

The goal of the present study is to build a quick, qualitative food colour test method using the selective food colours colouring effect on cellophane. Main application area of such test method can be the exposition of products adulterated by synthetic colorants or the *in situ* check of non-packed foods, like ice cream or fruit drinks sold on the streets. The comparison of natural and synthetic food colours is discussed.

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83 EXPERIMENTAL

84 **Preparation of the test strip**

Cellophane sheet (Sigma-Aldrich, Budapest, Hungary) is cut to 1x2 cm² pieces and it is used
without further cleaning or surface modification. The manipulation of the test strip is
performed with tweezers to avoid the contamination of the sample surface.

88 **Primary and natural food colours**

89 Primary food colours (Table 1.) are used as received (Szilas Aroma Ltd., Kerepes, Hungary).

90 Table 1. - Primary food colours

Name	E- number	Abbreviatio n in the text	Chemical name
tartrazine	E102	Yellow	trisodium (4E)-5-oxo-1-(4-sulfonatophenyl)-4- [(4-sulfonatophenyl)hydrazono]-3- pyrazolecarboxylate
azorubine	E122	Red	disodium 4-hydroxy-2-[(E)-(4-sulfonato-1- naphthyl)diazenyl]naphthalene-1-sulfonate
patent blue V	E134	Blue	sodium or calcium salt of [4-(α-(4- diethylaminophenyl)-5-hydroxy- 2,4- disulfophenylmethylidene)-2,5-cyclohexadien- 1-ylidene] diethyl ammonium hydroxide inner salt
mixture of tartrazine and patent blue V	-	Green	-

Natural food colours (Table 2.) are processed in our laboratory. 1 g of minced curcuma 91 (Kotányi Hungária Ltd., Budapest, Hungary) is mixed with 25 ml Mili-Q water and it's used 92 after 10 minutes of sedimentation. The red paprika powder (Kotányi Hungária Ltd., Budapest, 93 Hungary) is processed in the same way. Beetroot is grated; 20 g of grated beetroot is mixed 94 with 50 g Milli-Q water (Pourrat et al. 1983; Rey et al. 2005). The Milli-Q water dissolves the 95 anthocyanins from the grated beetroot in approximate 10 minutes. The mixture is filtered, and 96 the anthocyanin solution is kept in refrigerator. β -carotene water extract (Desobry et al. 1998) 97 from carrot is obtained in the same way as the beetroot extract. 10 g granulated sugar (Magyar 98 Cukor Ltd., Budapest, Hungary), is used for the preparation of the caramelised sugar (Jiang et 99 100 al. 2008). The melted sugar is dissolved in 20 ml Milli-Q water.

101

Name	E-number	Source	Chemical name
curcumin	E100	curcuma	(1E,6E)-1,7-Bis(4-hydroxy-3-
curcumm	12100		methoxyphenyl)-1,6-heptadiene-3,5-dione)
capsorubin	E160c	red paprika	all-E,3S,3'S,5R,5'R)-3,3'-dihydroxy-к,к-
capsoruom			carotene-6,6'-dione
			4-(2-(2-carboxy-5-(beta-D-
betanin	E162	beetroot	glucopyranosyloxy)-2,3-dihydro-6-hydroxy-
Detainin			1H-indol-1-yl)ethenyl)-2,3-dihydro-(S-
			(R*,R*))-2,6-pyridinedicarboxylic acid
			1,3,3-trimethyl-2-
			[(1E,3E,5E,7E,9E,11E,13E,15E, 17E)-
β-carotene	E160a	carrot	3,7,12,16-tetramethyl-18-(2,6,6-
			trimethylcyclohexen-1-yl)octadeca-
			1,3,5,7,9,11,13, 15,17-nonaenyl]cyclohexene
caramel	E150	sugar	-

102 *Table 2. – Natural food colours*

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104 Tested foods, beverages and special colours

The tested foods, beverages and special colours are listed in Table 3. Food products as soups powder, yoghurt and sweet cream cheese are mixed in heated Milli-Q water. Mix fruit jam and the sparkling Mg tablet are mixed with Milli-Q water at room temperature. The beverages are used directly. Special colours are dissolved in Milli-Q water.

Name	E-number	Product	Manufacturer
		raspberry	Zott SE&Co.KG,
		yoghurt	Mertingen, Germany
		¥ ¥	Rauch Fruchtsäfte
anthocyanin	E163a	multivitamin drink	GmbH, Rankweil,
S			Austria
		mix fruit jam	Hamé, Hungaria Ltd.,
			Komárom, Hungary
		vanilla milk	Mizo, Szeged,
		drink	Hungary
		GIIIK	¹ Mizo, Szeged,
		sweet groom	Hungary
		sweet cream $(\mathbf{M})^{1}$	² Friesland-Campina
		cheese (Mizo ¹ , Mia ²)	
		ivita)	Hungária Ltd.,
0 senster s	F1(0-		Budapest, Hungary
β-carotene	E160a		¹ Coca-Cola
			Magyarország,
		orange drink	Dunaharaszti,
		(Fanta ¹ ,	Hungary
		Schweppes ²	² PEPSICO - Fővárosi
		McDonalds ¹)	Ásványvíz és
			Üdítőipari Ltd.,
			Budapest, Hungary
β -carotene,			Bauer, J. Bauer
betanin and	E160a, E162, E163a	sour cherry yoghurt	GmbH & Co. KG,
anthocyanin	E100a, E102, E103a		Wasserburg am Inn,
S			Germany
		Knorr instant	Unilever
curcumin	E100		Magyarország Ltd.,
		soups	Budapest, Hungary
curcumin	E100, E150	Maggi instant	Nestlé Magyarország,
and caramel	E100, E130	soup	Budapest, Hungary
sodium			CO-OP HUNGARY
riboflavin 5'	E106	Mg sparking tablet	Ltd., Budapest
phosphate		tablet	Hungary
	Chemical name		
quinolone	sodium 2-(1,3-dioxoindan-2-	Eastern egg	Microse Ltd., Érd,
yellow	yl)quinolinedisulfonate	colour	Hungary
2	disodium salt of 6-hydroxy-5-[(4-		· · ·
sunset	sulfophenyl)azo]-2-	Eastern egg	Microse Ltd., Érd,
yellow FCF	naphthalenesulfonic acid	colour	Hungary
tropaeolin	4-(4-anilinophenylazo)benzene		Reachim Ltd.,
00	sulfonic acid sodium salt		Moscow, Russia
	sodium 4-[(4-		
methylorang	dimethylamino)phenyldiazenyl]b		Reachim Ltd.,
e	enzenesulfonate		Moscow, Russia
	N',N'-dimethylphenothiazin-5-		Reachim Ltd.,
azure II	ium-3,7-diamine chloride		Moscow, Russia
	ium-3,7-aiamine chioriae		wioscow, Kussia

Table 3. - Tested foods, beverages and special colours

acridine	N,N,N',N'-Tetramethylacridine-	Reachim Ltd.,
orange	3,6-diamine	Moscow, Russia

¹¹⁰

111 Visual and UV-VIS colour determination of the food colour modified cellophane

Each of the test strips is immersed into different solutions prepared from food and beverages for a period between 10 min and 24 h (to monitor the timing effect). Fifty parallel measurements of each sample are performed. The test strips are washed with Milli-Q water and dried at room temperature using blotting paper. The characterisation is done by an UV-VIS spectrophotometer between 300-800 nm (HP 8452A, Hewlett Packard, Palo Alto California, USA), the stretched test strip is placed perpendicular to the light path.

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119 "Wash-out" test

120 The coloured test strips are immersed into Milli-Q water for 24 h and dried at room121 temperature using blotting paper.

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123 Alkaline test solution

124 Alkaline solution of 1 mol.L^{-1} NaHCO₃ (Sigma-Aldrich) is used.

125

126 **RESULTS AND DISCUSSION**

127 Quick test method and primary food colour test

The basic principle of the quick colour food system is built on a portable, eco-friendly and economical spectrophotometer, connected to a laptop or smartphone, running a program using a spectra database. In developing countries, where the access to equipment is limited, conclusion can be done based on the visual checking of the coloured test strips.

132 The research focuses on aqueous solutions (cellophane does not swell in alcohol (Evans

133 1964), so coloured alcoholic solutions will not colour cellophane).

The colouring effect of commercially available primary food colours on cellophane test strip is investigated. Short (10 min) and long (24 h) immersion times are used. After 10 min the cellophane test strips become coloured in the case of the yellow, red and green dyes. The blue dye does not have effect on the test band colour. After 24 h immersion the patent blue V colours the test strip, too (Fig. 1).

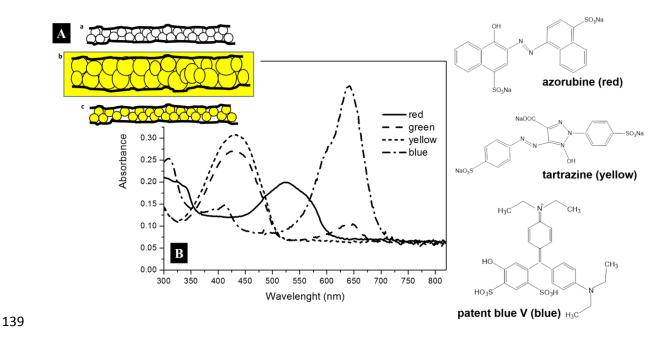


Figure 1. - Primary food colour test: schematic model (A) of the cellophane colouring
mechanism (a – cellophane, b – immersion into a dye, c – coloured cellophane); absorption
spectrum (B) of the coloured cellophane with red (azorubine), yellow (tartrazine), blue
(patent blue V) and green (tartrazine & patent blue V) primary food colours (immersion time
24 h)

The colouring effect is based on physisorption of the dye molecules in the swelled cellophane capillaries (Fig. 1Ab and 1Ac). Authors conjecture that the differences in the chemical structure of the dyes are responsible for this time shift in the colouring effect: the azo-dyes (tartrazine, azorubine), due to their aromatic azo-group coloured almost instantly the

cellophane, since the patent blue V, which has no aromatic azo-group only aromatic groups

151 need longer time to bind physically to the cellophane.

152

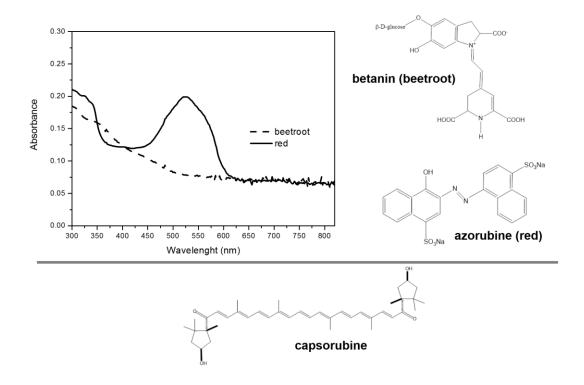
153 Selectivity of the cellophane test strip

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155 Natural vs. synthetic colours

156 Natural colours are compared to synthetic colours. At the red-colour test (Fig. 2) the extract of

157 beetroot (betanin) is compared to azorubine.



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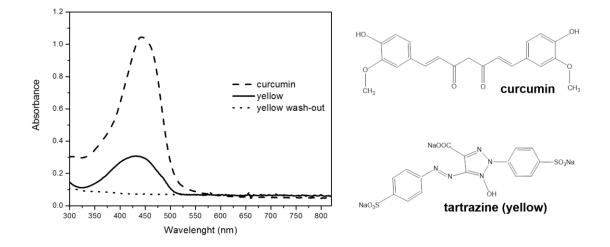
Figure 2. - Red colour test: absorption spectrum of the red coloured cellophane using natural
colour extracted from beetroot (betanin) and primary red food colour (azorubine); chemical

161

structure of capsorubin

162 The test strip immersed in beetroot extract remains uncoloured, contrary to that immersed in 163 azorubine solution. The differences might originate from the presence of the electron 164 resonance effect in the aromatic azo-groups of azorubine. The same non-colouring effect is 165 observed in the case of capsorubin, probably caused by its non-aromatic structure. 167 To prove our hypothesis, natural food colours with aromatic groups are tested. Spectra of 168 curcumin and tartrazine are presented on Fig. 3. After 24 h of immersion both dyes colour the 169 test strip.

170



171

Figure 3. - Yellow colour test: absorption spectrum of the yellow coloured cellophane using
natural yellow colour (curcumin) and the primary food colour (tartrazine)

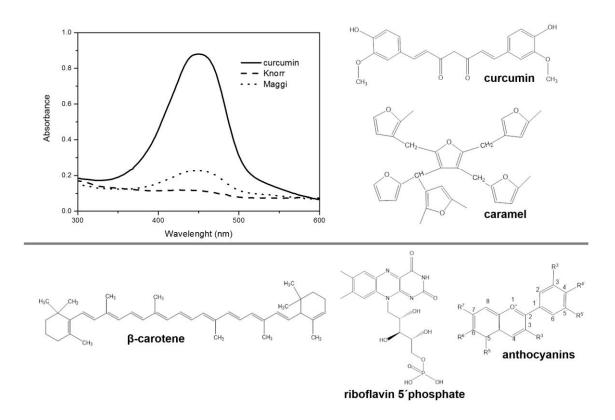
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To understand the colouring process of curcumin, both test strips are immersed into water for 175 24 h (wash-out test). It is found that the tartrazine coloured test strip lost its colour (Fig. 3 -176 yellow wash-out), while the curcumin retained its yellow colour. In the case of tartrazine the 177 178 wash-out process of the coloured test strip strengthens our conjecture that most food colours 179 are physisorbed in the capillaries of the cellophane. Curcumin, in contrast, strongly binds to the cellophane with a largely preserved molecular structure. This is indicated by its retained 180 indicator property (Dandekara et al. 2010) (in basic solution the colour of curcumin turns to 181 182 red). Indeed, the colour of the yellow test strip - after wash-out test - turns red in a few seconds in NaHCO₃ solution. 183

184 Real test with foods, drinks and special colours

The presence of the synthetic food colours in any liquid product (beverages, soups and milk
products) can be proved using our newly developed quick test. The dyes obtained from
natural sources are used as standards (carrot: β-carotene, caramelised sugar: caramel).

First instant soups are tested and the absorbance spectra are compared to absorption spectrum of curcumin (Fig. 4). Based on the ingredients listed, the Knorr powder is coloured by curcumin and the Maggi soup by curcumin and caramel.



191

Figure 4. - Real food tests: absorbance spectrum of instant soups and curcumin; chemical
structure of the dyes which has no colouring effect on cellophane test strip: caramel, β-

carotene, riboflavin 5' phosphate, anthocyanins

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194

In both cases only one peak can be seen, and this corresponds to curcumin absorbance.
Following to our conjecture, due to its structure caramel (no aromatic or aromatic azo-groups)
would not colour the cellophane test strip, so on the absorption spectrum only the peak

corresponding to curcumin is visible. The wash-out test (the test strip remain yellowish) and
the treatment by NaHCO₃ (the test strip changes its colour to red) confirm strong bonding
between curcumin and the cellophane test strip with a largely intact molecular structure.

202 β -carotene is one of the most frequently used natural colorant. In the first step we have extracted it from carrot. The cellophane test strip is negative for β -carotene in accordance with 203 its structure. To further prove our method, orange drinks, milk products (Table 3.) are tested. 204 Anthocyanins (tested in yoghurt products, mix fruit jam and multivitamin drink) and sodium 205 206 riboflavin 5' phosphate (Mg sparking tablet) are considered healthy natural colorants. In all cases (\beta-carotene, sodium riboflavin 5' phosphate, anthocyanins) no colouring effect is 207 observed due to the absence of the typical resonance effect existing in the molecules of the 208 synthetic dyes. 209

Some special synthetic dyes - used for Easter egg colouring - are also tested (Fig. 5).

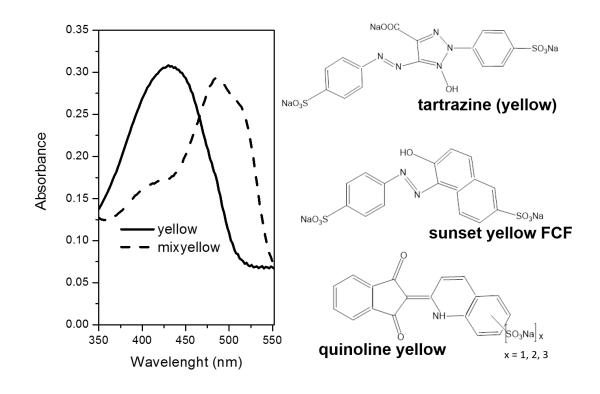


Figure 5. - The absorbance spectrum and molecular structure of the tartrazine (yellow)
compared to yellow egg colour (mixyellow: sunset yellow FCF and quinoline yellow)

Based on the listed ingredients the investigated yellow egg colour is a mixture of sunset yellow FCF and quinoline yellow. The absorbance spectrum of the mixture (mixyellow) and tartrazine (yellow) is compared. The mixture shows two peaks, one on the left corresponds to sunset yellow (it's an azo-dye with similar structure to tartrazine) and the other correspond to quinoline yellow. This experiment also shows that food colours, thanks to the different structures of the dyes molecules can be distinguished from each other also within the same colour-range.

221

222 Expanding the application of the quick test beyond food industry

223 Quick test method might be used for dyes beyond the food industry (Fig. 6A), colours 224 containing azo-groups, tropaeolin OO and the methylorange are tested. Both azo-dyes behave 225 like azo-food dyes (such as tartrazine). The wash-out process confirms the physisorption.

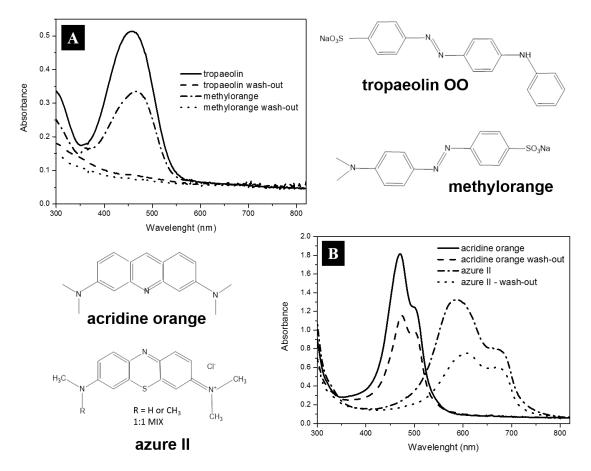


Figure 6. - Expanded application of the quick test: absorbance spectra (A) of tropaeolin OO
and methylorange vs. the wash-out test strip spectra; absorbance spectra (B) of acridine
orange and azure II vs. the wash-out test strip spectra

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At the same time, in the case of acridine orange and azure II a stronger interaction between the molecules of dyes and cellophane is observed as result of the wash-out test (Fig. 6B), the effect can be explained by the electron structure of the three heterocyclic rings containing S and N.

235

236 CONCLUSION

A new, qualitative, quick food test method - highly sensitive to synthetic dyes - is presented
based on the food dyes colouring effect of the cellophane test strip. The method is useful to

expose food products adulterated with synthetic colorants or for *in situ* tests at catering andmobile vendors.

Theoretical conjectures pertaining to molecular structure are confirmed in all performed 241 experiments: test strip is coloured in case when molecule of the dye contain aromatic azo-242 groups (e. g. tartrazine, azorubine) or aromatic groups (e. g. patent blue V, curcumin) with 243 resonance effect inside the molecule; test strip is left uncoloured by dye without aromatic azo-244 245 groups (e. g. all natural colours), aromatic groups (e. g. capsorubin, caramel) and those which contain aromatic groups but without resonance effect inside molecule (e. g. betanin, 246 riboflavin). Natural and primarily food dyes from same colour-range are compared; and 247 application of the test is expanded to azo- and aromatic dyes beyond food industry. 248

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