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# Preparation and characterization of WO<sub>3</sub> nanoparticles, WO<sub>3</sub>/TiO<sub>2</sub> core/shell nanocomposites and PEDOT:PSS/WO<sub>3</sub> composite thin films for photocatalytic and electrochromic applications

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**Abstract.** In this study, monoclinic WO<sub>3</sub> nanoparticles were obtained by thermal decomposition of (NH<sub>4</sub>)<sub>x</sub>WO<sub>3</sub> in air at 600 °C. On them by atomic layer deposition (ALD) TiO<sub>2</sub> films were deposited, and thus core/shell WO<sub>3</sub>/TiO<sub>2</sub> nanocomposites were prepared. We prepared composites of WO<sub>3</sub> nanoparticles with conductive polymer as PEDOT:PSS, and deposited thin films of them on glass and ITO substrates by spin coating. The formation, morphology, composition and structure of the as-prepared pure and composite nanoparticles, as well thin films, were studied by TEM, SEM-EDX and XRD. The photocatalytic activity of both the WO<sub>3</sub> and core/shell WO<sub>3</sub>/TiO<sub>2</sub> nanoparticles was studied by decomposing methyl orange in aqueous solution under UV light irradiation. Cyclic voltammetry measurements were performed on the composite PEDOT:PSS/WO<sub>3</sub> thin films, and the coloring and bleaching states were studied.

# INTRODUCTION

Tungsten trioxide (WO<sub>3</sub>) has been the most widely researched and used electrochromic material. It has wide potential of technological applications in various electrochromic devices as displays, smart windows and optical switching coatings [1-3]. Also, WO<sub>3</sub> is one of the most promising photocatalysts [4-6], and it can be also used in gas sensing [7-10], solar energy conversion [3], water splitting [11], memory devices [12], etc.

In WO<sub>3</sub> the photo-generated holes are oxidizing enough to generate OH radicals from water, but the photo-excited electrons cannot reduce O<sub>2</sub>, which decreases its photocatalytic activity. But since WO<sub>3</sub> absorbs visible light in the most intensive part of the solar spectrum, this makes it a very good material for preparing composite photocatalysts, for example combined with TiO<sub>2</sub>, which though has excellent photocatalytic properties, absorbs only UV light [5,13]. In addition, preparing composites of WO<sub>3</sub> and other transition metal oxides, could be beneficial also for many electrochromic applications [2,3,14].

In order to possess higher photoactivity, the catalyst particles should be so small to offer high number of active centres per unit mass or the catalyst to have high specific surface area, such as the nanoparticles [6,15]. To prepare pure monoclinic WO<sub>3</sub> nanoparticles we optimized the annealing conditions of hexagonal ammonium tungsten bronze, (NH<sub>4</sub>)<sub>x</sub>WO<sub>3</sub>. Recently, we also demonstrated the atomic layer deposition (ALD) can be effectively used to deposit TiO<sub>2</sub> shell layer on WO<sub>3</sub> nanostructures [13]. ALD is a vapor phase deposition technique based on sequential, self-limiting reactions, capable to produce highly conformal and uniform thin films with thickness control of sub-nanometer precision [16-18].

For the most applications, it is preferred the powder WO<sub>3</sub> photocatalyst to be immobilized onto a support, which is transparent and preferably conductive or semi-conductive, which does not disturb the photo-electron transitions. Such a transparent conductive composite thin film containing WO<sub>3</sub> nanoparticles is promising also for electrochromic applications.

In the present study, novel WO<sub>3</sub>/TiO<sub>2</sub> core/shell composite nanoparticles were prepared by employing controlled annealing of (NH<sub>4</sub>)<sub>x</sub>WO<sub>3</sub> to obtain m-WO<sub>3</sub> and subsequent ALD deposition of TiO<sub>2</sub>. Then we obtained composites of WO<sub>3</sub> nanoparticles with conductive polymer as PEDOT:PSS, and deposited thin films of them on glass and ITO substrates by spin coating. PEDOT:PSS itself possesses electrochromic properties, which could be improved by adding nanoparticles of WO<sub>3</sub>, which has stronger electrochromic effect. Electrochromic studies of such composite PEDOT:PSS/WO<sub>3</sub> films were not previously performed and lack of knowledge exists how these materials can be combined, in order to be used in electrochromic devices.

The as prepared nanoparticles and nanocomposites, as well as the composite thin films, were characterized by various techniques (TEM, SEM-EDX, XRD). Their photocatalytic and electrochromic properties were also studied.

# **EXPERIMENTAL**

Monoclinic WO<sub>3</sub> (m-WO<sub>3</sub>) nanoparticles were prepared by annealing hexagonal ammonium tungsten bronze,  $(NH_4)_xWO_3$  at 600 °C in air.  $(NH_4)_xWO_3$  was prepared by the partial reduction of ammonium paratungstate tetrahydrate,  $(NH_4)_{10}[H_2W_{12}O_{42}].4H_2O$  (APT), in  $H_2$  environment [19]. The as-prepared m-WO<sub>3</sub> nanoparticles were covered with TiO<sub>2</sub> films by ALD in a Picosun SUNALE R-100 reactor at 300 °C using tetraisopropoxide (TTIP,  $Ti(O^iPr)_4$ ) and  $H_2O$  as precursors. The precursor pulse times were 1 s for both TTIP and  $H_2O$ , while the purge times were 30 s, and 130 ALD cycles were used. Such ultra-thin ALD  $TiO_2$  films were previously prepared and characterized by our team [13, 20].

Transmission electron microscopy (TEM) images were taken by an FEI Morgagni 268D device. A JEOL JSM 5500LV scanning electron microscope (SEM) was used for the SEM-EDX study. XRD patterns were recorded by a XRD applying a PANalytical X'pert Pro MPD X-Ray diffractometer using Cu Kα irradiation.

The photocatalytic activity of the samples was tested by studying the degradation of methyl orange (MO) in aqueous solution (0.133 mg/mL) under UV light. 3 mg of the pure WO<sub>3</sub> and composite WO<sub>3</sub>/TiO<sub>2</sub> nanoparticles were placed inside a quartz cuvette together with 3 mL MO solution. After 30 min adsorption time in dark, the UV lamps (2 parallel Osram 18 W blacklights) were switched on and the absorbance of MO was measured by a Jasco V550 UV-Vis spectrophotometer at 463 nm in every 30 min.

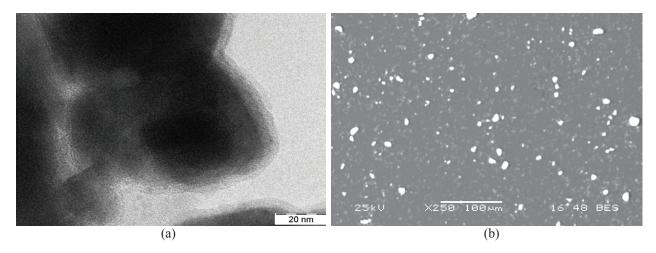
Spin-coating method was used to prepare PEDOT:PSS/WO<sub>3</sub> composite thin films on glass and ITO transparent conductive (TCO) glass substrates. Dispersion of the 200 mg WO<sub>3</sub> nanoparticles into 1 mL commercial PEDOT:PSS and 3 mL water for spin-coating (Sigma-Aldrich) was prepared and mixed in an ultrasonic bath. A homemade spin-coating apparatus was used for the deposition, and the process parameters were tuned and controlled for obtaining homogenous films with thickness around a few hundred nm.

Cyclic voltammetry experiments were performed in a standard three-electrode set-up. The cell used Pt as a counter electrode and a saturated calomel electrode as a reference electrode, altogether with the studied PEDOT: $PSS/WO_3$  films on ITO glass sheets. The electrodes were immersed in a 1 mol/L LiClO<sub>4</sub> electrolyte dissolved in propylene carbonate (PC).

# RESULTS AND DISCUSSION

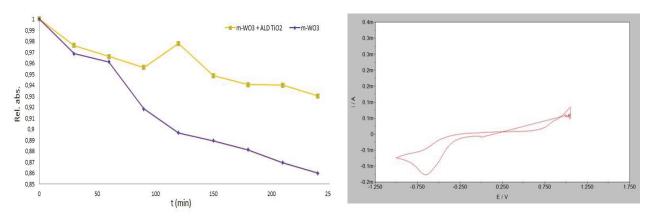
The morphology of the prepared  $WO_3$  and composite  $WO_3/TiO_2$  nanoparticles was studied by TEM and SEM. The  $WO_3$  were built of 60-90 nm of nm particles. After the ALD reaction, a uniform  $\sim$ 4 nm thick  $TiO_2$  film covered the nanoparticles; thus, the successful preparation of  $WO_3/TiO_2$  core/shell nanocomposites was confirmed (Fig. 1a). The as-prepared composite PEDOT:PSS/WO<sub>3</sub> thin films were observed by SEM. In the backscattered electrons SEM image (Fig. 1b) of these composite films, the  $WO_3$  nanoparticles could be very well distinguished from the polymer. The EDX study confirmed the formation of pure  $WO_3$  particles, detecting only W and O in them. In the  $WO_3/TiO_2$  composite the presence of Ti was also detected.

XRD showed that the  $(NH_4)_xWO_3$  annealed to 600 °C had the typical patterns of monoclinic WO<sub>3</sub> (ICDD 43-1035). The sample was highly crystalline, which was important, as from our previous studies it was determined that WO<sub>3</sub> with higher degree of crystallinity had better both photocatalytic [6] and electrochromic properties [21]. Since the TiO<sub>2</sub> layer was too thin, it could not be detected by XRD [13].



**FIGURE 1.** (a) TEM image of aggregate of m-WO<sub>3</sub> nanoparticles, covered with ultra-thin TiO<sub>2</sub> ALD film; (b) Backscattered electrons SEM image of composite PEDOT:PSS/m-WO<sub>3</sub> thin film on ITO glass substrate.

Figure 2 shows the results from the photocatalytic measurements for m-WO<sub>3</sub> and m-WO<sub>3</sub>/TiO<sub>2</sub> samples. The better photocatalytic activity was found for the m-WO<sub>3</sub> nanoparticles sample, with 14 % of MO decomposed in 240 min. At the same time, the m-WO<sub>3</sub>/TiO<sub>2</sub> sample showed only half of photocatalytic degradation of MO. The reason for this is that WO<sub>3</sub> particles formed aggregates and the ALD TiO<sub>2</sub> layer filled the voids between the single particles to some extent, and this decreased the specific surface of the composite, and thus the photocatalytic activity.



**FIGURE 2.** Photocatalytic study of m-WO<sub>3</sub> nanoparticles and m-WO<sub>3</sub>/TiO<sub>2</sub> core/shell nanocomposite: decomposing aqueous methyl orange by UV light.

**FIGURE 3.** Cyclic voltammetry curve of composite PEDOT:PSS/m-WO<sub>3</sub> thin film.

On the composite PEDOT:PSS/WO<sub>3</sub> thin films cyclic voltammetry measurements were performed and the electrochromic effect was observed. The films showed good coloration and fast and full bleaching. It seems that the effect is reversible for many cycles, if low voltages, bellow -/+ 0.5-0.6 V, are applied. Measured cyclic voltammetry curve in the range -/+ 1 V is presented in Fig. 3. The coloration process started at - 0.25 to - 0.3 V, the bleaching started very close to 0 V in the positive voltage region. The left part of the graph is typical but with a high current peak, which shows the "burning up" of the sample. For this reason, smaller voltages should be applied. Also, PEDOT:PSS films cannot be used long in aqueous or polar liquids environment, as they are not stable in such. This limits the application of the PEDOT:PSS/WO<sub>3</sub> films to only photocatalysis in gaseous, aerosol or non-polar liquids environments. For electrochromic applications, the films showed to be stable during the performed tests in the LiClO<sub>4</sub>/PC electrolyte, but still for preparing electrochromic devices using dry electrolyte is preferred.

#### CONCLUSIONS

Monoclinic WO<sub>3</sub> nanoparticles were obtained by annealing  $(NH_4)_xWO_3$  at 600 °C in air. By ALD ~4 nm thick TiO<sub>2</sub> film was deposited on them, thus forming m-WO<sub>3</sub>/TiO<sub>2</sub> core/shell nanocomposite. By spin-coating suspensions of the WO<sub>3</sub> nanoparticles in aqueous PEDOT:PSS, composite thin films were deposited onto glass and ITO conductive glass substrates, and their photocatalytic and electrochromic applications were checked. The as-prepared WO<sub>3</sub> and WO<sub>3</sub>/TiO<sub>2</sub> nanoparticles and PEDOT:PSS/WO<sub>3</sub> thin films were studied by TEM, SEM-EDX, and XRD.

It was found that the deposition of shell ALD layer on the m-WO<sub>3</sub> nanoparticles decreased the photocatalytic activity, due to filling the voids between the particles and hence reducing the specific surface. Cyclic voltammetry measurements showed good coloration and fast and full bleaching, but it was also shown that higher currents and voltages could cause destruction of the electrochromic film, so they must be avoided. Though there is still much space for further optimization and development, the results are promising for future application of these novel nanocomposites in photocatalysis and electrochromic devices.

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