# Exact methods for the Strip Packing problem Research Report* 

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## 1 Introduction

In this work, the two-dimensional Strip Packing problem is considered, which consists in packing $n$ rectangles on a strip with a given width, and an infinite height. The rectangles must be placed in a non-overlapping, orthogonal way respecting the width of the strip, and the objective is to minimize the height of the strip.

Let $R$ be the set of the given rectangles, and let $W$ be the width of the strip. The width and the height of the $i$-th item is denoted by $a_{i}$ and $b_{i}$, respectively. Both $W$ and the dimensions of the items are supposed to be integers.

The bottom left corner of the strip is designated to be the origin of a plane with axes $x$ and $y$ corresponding to the width and the height of the strip, respectively. A given packing can be represented by the location of the bottom left corner of each rectangle $i$, denoted by $\left(x_{i}, y_{i}\right)$.

[^0]
### 1.1 Notation

Table 1: Constants

| $n$ | number of rectangles |
| :--- | :--- |
| $i=1 . . n$ | the $i$-th rectangle |
| $a_{i}$ | width of rectangle $i$ |
| $b_{i}$ | height of rectangle $i$ |
| $W$ | width of the strip |
| $H_{l b}$ | best known lower bound on the height of the strip |
| $H_{u b}$ | best known upper bound on the height of the strip |
| $H_{\text {inc }}$ | incumbent height of the strip found so far |

Table 2: Variables

| $h$ | variable for the height of the strip |
| :--- | :--- |
| $x_{i}$ | horizontal position of the left bottom corner of rectangle $i$ |
| $y_{i}$ | vertical position of the left bottom corner of rectangle $i$ |
| $z l_{i j}, i \neq j$ | indicates if rectangle $i$ is on the left of rectangle $j$ |
| $z d_{i j}, i \neq j$ | indicates if rectangle $i$ is under rectangle $j$ |
| $s l_{i j}, i \neq j$ | indicates if rectangle $i$ is on the semi left of rectangle $j$ |
| $s r_{i j}, i \neq j$ | indicates if rectangle $i$ is on the semi right of rectangle $j$ |
| $s d_{i j}, i \neq j$ | indicates if rectangle $i$ is semi under rectangle $j$ |
| $s u_{i j}, i \neq j$ | indicates if rectangle $i$ is semi above rectangle $j$ |
| $h b_{i j}, i \neq j$ | indicates if rectangle $j$ is in the row of rectangle $i$ |
| $v b_{i j}, i \neq j$ | indicates if rectangle $j$ is in the column of rectangle $i$ |

Table 3: Functions, abbreviations

| $\tilde{g}(Z)$ | $\sum_{z \in Z} g(z)$, where $g: Z \longrightarrow \mathbb{R}$ |
| :--- | :--- |
| $i=1 . . n$ | the $i$-th rectangle |

## 2 MIP model

In this section a MIP model is described for the proposed problem.

$$
\begin{array}{lll}
\operatorname{minimize} & h & \\
\text { subject to } & x_{i}+a_{i} \leq W, & i=1 . . n \\
& y_{i}+b_{i} \leq h, & i=1 . . n \\
& x_{i}, y_{i} \geq 0, & i=1 . . n \\
& x_{i}+a_{i} \leq x_{j} \text { OR } x_{j}+a_{j} \leq x_{i} O R & \\
& y_{i}+b_{i} \leq y_{j} O R y_{j}+b_{j} \leq y_{i}, & i=1 . . n, j=1 . . n
\end{array}
$$

The last set of constraints force the rectangles to be disjoint, and can be incorporated to the model by using binary variables as follows.

$$
\begin{array}{lll}
\operatorname{minimize} & h & \\
\text { subject to } & x_{i}+a_{i} \leq W, & i=1 . . n \\
& y_{i}+b_{i} \leq h, & i=1 . . n \\
& x_{i}+a_{i} \leq x_{j}+W\left(1-z l_{i j}\right) & i=1 . . n, j=1 . . n,(i \neq j) \\
& y_{i}+b_{i} \leq y_{j}+H_{u b}\left(1-z d_{i j}\right) & i=1 . . n, j=1 . . n(i \neq j) \\
& z l_{i j}+z l_{j i}+z d_{j i}+z d_{i j} \geq 1 & i=1 . . n, j=i+1 . . n(i \neq j) \\
& x_{i}, y_{i} \geq 0, & i=1 . . n \\
& z d_{i j}, z l_{i j} \in\{0,1\}, & i=1 . . n, j=i+1 . . n(i \neq j)
\end{array}
$$

where $H_{u b}$ is an upper bound of the height of the strip (e.g. $H_{u b}=\sum_{i \in R} b_{i}$ is clearly a proper choice).

## 3 Heuristics

To gain a valid tighter upper bound of the height of the strip than the one mentioned above, a few packings are generated using heuristic algorithms implemented by Balu. Note that no warm start solution is provided to CPLEX, but only the height of the best solution found preliminary. Not only does a tight upper bound provide an upper bound on variable $h$, but is allows the "BigM's" to be set smaller (see section 4.2.3).

## 4 Speeding up CPLEX

This section summarizes the current and some of the attempted improvements implemented to speed up the B\&B procedure of CPLEX.

### 4.1 Initial lower bounds

### 4.1.1 Area lower bound

Obviously, $H_{l b}:=\left\lceil\sum_{i \in R} a_{i} b_{i} / W\right\rceil$ is an easy to calculate lower bound.

### 4.1.2 Covering lower bound

Let $K$ be the (arbitrarily ordered) set of the rectangle subsets having cumulative width at most $W$. Let $\chi_{i}(i=1 . .|K|)$ denote the incidence vector of the $i$-th set of $K$, and let $b:=\left(b_{1}, b_{2}, . ., b_{n}\right)$ be the vector of heights of the rectangles. The nearest rounded up value of the optimum of the following linear program provides a lower bound of the optimal strip height.

$$
\begin{array}{ll}
\operatorname{minimize} & 1 \alpha \\
\text { subject to } & \sum_{i=1}^{|K|} \alpha_{i} \chi_{i} \geq b, \alpha \geq 0
\end{array}
$$

This problem can be considered as a column generation problem, in which the subproblem to be solved is the knapsack problem. In the recent implementation, a dual cutting plane method is used, and the separation problems are solved with CPLEX. Based on preliminary tests, this approach provides a much tighter lower bound than the Area lower bound does (see section 4.1.1). Furthermore, it consistently excels the lower bound CPLEX can reach in a few seconds. In some lucky cases, the found lower bound is the optimum itself.

### 4.2 Tightening the relaxation

In each node of the B\&B tree, an LP-relaxation of the current (restricted) problem is solved, and thus a lower bound of the best solution of the current branching is found, which might ensure that no better solution can be found on the current branch than the incumbent one. In this case, the current branch can be pruned without further investigation. Clearly, the tighter the LP relaxation is, the better lower bound is found, which is crucial to recognize the unfruitful branches immediately. Thus in the following, an extended model and some methods (i.e. valid cuts) strengthening the LP relaxation are described.

### 4.2.1 Extended MIP model

The model described in section 2 is extended with new variables to have the opportunity to introduce further cuts. Rectangle $i$ is said to be on the
semi left of rectangle $j$ iff $x_{i}+a_{i} \leq x_{j}+b_{j}$. The other semi directions are defined similarly. Let $s l_{i j}, s r_{i j}, s d_{i j}, s u_{i j}$ indicate whether rectangle $i$ is on the semi left, right, down, up of rectangle $j$, respectively. To express these connections, the following inequalities are added.

$$
\begin{array}{ll}
x_{i}+a_{i} \leq x_{j}+a_{j}+W\left(1-s l_{i j}\right), & i=1 . . n, j=1 . . n,(i \neq j) \\
x_{j} \leq x_{i}+W\left(1-s r_{i j}\right), & i=1 . . n, j=1 . . n,(i \neq j) \\
y_{i}+b_{i} \leq y_{j}+b_{j}+H_{u b}\left(1-s d_{i j}\right), & i=1 . . n, j=1 . . n,(i \neq j) \\
y_{j} \leq y_{i}+H_{u b}\left(1-s u_{i j}\right) & i=1 . . n, j=1 . . n,(i \neq j) \\
s l_{i j}, s r_{i j}, s d_{i j}, s u_{i j} \in\{0,1\} & i=1 . . n, j=1 . . n,(i \neq j)
\end{array}
$$

Furthermore, $h b_{i j}$ and $v b_{i j}$ indicate whether rectangle $j$ is in the row of rectangle $i$, and whether rectangle $j$ is in the column of rectangle $i$, respectively. Clearly $h b_{i j}=s u_{j i} s d_{j i}$ and $v b_{i j}=s l_{j i} s r_{j i}$, which are easy to linearize.

### 4.2.2 Compelling the decision variables to be positive

So far binary variables have been introduced to force certain equalities if set, e.g. setting $z l_{i j}$ to 1 ensures that rectangle $i$ is on the left side of $j$. To strengthen the relaxation, the reverse should be prescribed as well, that is all these variables should be one if possible. For instance, if $i$ is located on the left of $j$, then $z l_{i j}$ should be one, i.e. $x_{i}+a_{i} \leq x_{j}+a_{j} \Longrightarrow z l_{i j}=1$, which just the same as $z l_{i j}=0 \Longrightarrow x_{i}+a_{i}>x_{j}+a_{i}$. With all the dimensions of the rectangles being integers, the latter is the same as $W z l_{i j}+x_{i}+a_{i} \geq x_{j}+a_{i}+1$. Applying the same idea to each and every binary variable, the following equalities are gained.

$$
\begin{array}{ll}
x_{j}+1 \leq x_{i}+a_{i}+W z l_{i j}, & i=1 . . n, j=1 . . n,(i \neq j) \\
y_{j}+1 \leq y_{i}+b_{i}+H_{u b} * z d_{i j}, & i=1 . . n, j=1 . . n,(i \neq j) \\
y_{j}+b_{j}+1 \leq y_{i}+b_{i}+H_{u b} s d_{i j}, & i=1 . . n, j=1 . . n,(i \neq j) \\
y_{i}+1 \leq y_{j}+H_{u b} s u_{i j}, & i=1 . n, j=1 . . n,(i \neq j) \\
x_{j}+a_{j}+1 \leq x_{i}+a_{i}+W s l_{i j}, & i=1 . . n, j=1 . . n,(i \neq j) \\
x_{i}+1 \leq x_{j}+W s r_{i j}, & i=1 . . n, j=1 . . n,(i \neq j)
\end{array}
$$

### 4.2.3 Adjustment of BigM's

To tighten the relaxed polytope, BigM's should be chosen as small as possible. For instance, $x_{j}+1 \leq x_{i}+a_{i}+W z l_{i j}, i=1 . . n, j=1 . . n,(i \neq j)$ could be replaced by the following inequality.

$$
x_{j}+1 \leq x_{i}+a_{i}+\left(W-a_{j}-a_{i}+1\right) z l_{i j}, \quad i=1 . . n, j=1 . . n, \quad(i \neq j)
$$

The same idea can be applied to all inequalities by using flag -adjM.

### 4.2.4 Row cuts

In the relaxed solution, there might exist a set $S$ consisting of rectangles sharing the same row and having too large cumulative width. With $S$ not respecting the width of the strip, no packing exists in which the items of $S$ are located in the same row, i.e. at least one of the $z d_{i j}$ variables among the rectangles of $S$ must be one. Similarly, at most $\binom{|S|}{2}-1$ of the $z l_{i j}$ variables among rectangles of $S$ can be one. That is, the following cuts are valid.

$$
\begin{gathered}
\sum_{\substack{i, j \in S \\
i \neq j}} z d_{i j} \geq 1 \\
\sum_{\substack{i, j \in S \\
i \neq j}} z l_{i j} \leq\binom{|S|}{2}-1
\end{gathered}
$$

### 4.2.5 Column cuts

If the relaxed solution contains an item set $S$ having larger cumulative height than the best upper bound of the necessary height of the strip, and the rectangles in $S$ share the same column, no packing can include $S$ in a column, i.e. the following holds for each and every packing.

$$
\begin{gathered}
\sum_{\substack{i, j \in S \\
i \neq j}} z l_{i j} \geq 1 \\
\sum_{\substack{i, j \in S \\
i \neq j}} z d_{i j} \leq\binom{|S|}{2}-1
\end{gathered}
$$

### 4.2.6 Area cuts

Let $i \in R$ be a fixed item. Clearly, the sum of areas of rectangles located under rectangle $i$ can not be larger than the area under $i$. That is,

$$
\forall i \in R: \sum_{\substack{j \in R \\ i \neq j}} a_{j} b_{j} z d_{j i} \leq W y_{i}
$$

is a valid cut. The same holds for the area above item $i$, and what is more, analogue equalities can be parsed on the rectangles located on the left and on the right of $i$.

$$
\begin{gathered}
\forall i \in R: \sum_{\substack{j \in R \\
i \neq j}} a_{j} b_{j} z d_{i j} \leq W\left(h-y_{i}-b_{i}\right) \\
\forall i \in R: \sum_{\substack{j \in R \\
i \neq j}} a_{j} b_{j} z l_{j i} \leq H_{i n c} x_{i} \\
\forall i \in R: \sum_{\substack{j \in R \\
i \neq j}} a_{j} b_{j} z l_{i j} \leq H_{i n c}\left(W-x_{i}-a_{i}\right)
\end{gathered}
$$

Where $H_{\text {inc }}$ denotes the height of the incumbent solution, or the best upper bound on the height of the optimal packing.

### 4.2.7 How to find row cuts

Suppose that $S$ is a set of rectangles sharing the same row, and $\tilde{a}(S)>W$. The following equality described in Section 4.2.4 holds for every admissible rectangle packing.

$$
\sum_{\substack{i, j \in S \\ i \neq j}} z d_{i j} \geq 1
$$

Observe, that for any $S^{\prime} \subseteq S: \tilde{a}\left(S^{\prime}\right)>W \Longrightarrow \sum_{\substack{i, j \in S^{\prime} \\ i \neq j}} z d_{i j} \geq 1$ holds for any admissible packing.

This section addresses the selection of such an $S^{\prime}$.
To gain the strongest row cut, a set $S^{\prime} \subseteq S$ should be determined, for which $\tilde{a}\left(S^{\prime}\right)>W$ and $\sum_{\substack{i, j \in S^{\prime} \\ i \neq j}} z d_{i j}$ is as small as possible. This problem can be modelled as an integer program. To solve this integer program at each and every row cut generation, use the -cut exCuts flag.

This approach generates indeed strong cuts, but it is time-consuming. To balance the strength of the cut and the necessary time to find it, a heuristic method is presented. Let $S^{\prime}$ denote the already selected rectangles.

Definition 4.2.1. The efficiency of a rectangle $i \in S \backslash S^{\prime \prime}$ is

$$
e_{S^{\prime}}(i)= \begin{cases}a_{i} / \sum_{j \in S^{\prime}}\left(z d_{i j}+z d_{j i}\right) & \text { if } \sum_{j \in S^{\prime}}\left(z d_{i j}+z d_{j i}\right) \neq 0 \\ \infty & \text { otherwise }\end{cases}
$$

```
Algorithm 1 Efficient Subset
    procedure EFFICIENTSUBSET
        \(\Gamma_{z d}(j):=\sum_{i=1 . . n, i \neq j} z d_{i j}+z d_{j i}\)
        \(j^{*} \in \arg \max \left\{\Gamma_{z d}(j): j=1 . . n\right\}\)
        \(S^{\prime \prime}:=\left\{j^{*}\right\}\)
        while \(\tilde{a}\left(S^{\prime}\right) \leq W\) do
            \(j^{*} \in \arg \max \left\{e_{S^{\prime}}(j): j=1 . . n\right\}\)
            \(S^{\prime}:=S^{\prime} \cup\left\{j^{*}\right\}\)
        Output \(S^{\prime}\)
```

```
Algorithm 2 Local search
    procedure LOCALSEARCH
        \(\Gamma_{z d}^{S^{\prime}}(j):=\sum_{i \in S^{\prime} \backslash\{j\}} z d_{i j}+z d_{j i}\)
        \(\delta_{z d}^{S^{\prime}}(i, j):=\Gamma_{z d}^{S^{\prime}}(j)-\Gamma_{z d}^{S^{\prime}}(i)-z d_{i j}-z d_{j i}\)
        while \(\min \left\{\delta_{z d}^{S^{\prime}}(i, j): i \in S^{\prime}, j \notin S^{\prime}, \tilde{a}\left(S^{\prime}\right)-a(i)+a(j)>W\right\}<0\) do
            \(\left(i^{*}, j^{*}\right) \in \arg \min \left\{\delta_{z d}^{S^{\prime}}(i, j): i \in S^{\prime}, j \notin S^{\prime}, \tilde{a}\left(S^{\prime}\right)-a(i)+a(j)>W\right\}<0\)
            \(S^{\prime}:=S^{\prime} \cup\left\{j^{*}\right\} \backslash\left\{i^{*}\right\}\)
        Output \(S^{\prime}\)
```

The designed method generates a set $S^{\prime}$ using Algorithm 1, and runs Algorithm 2 on this $S^{\prime}$. To apply this cut generation procedure, use flag -cut mostEff.

### 4.2.8 Semi area cuts

Let $i \in R$ be a fixed item. Clearly, the sum of areas of rectangles located semi under rectangle $i$ can not be larger than the area under the top of $i$. That is,

$$
\forall i \in R: \sum_{\substack{j \in R \\ i \neq j}} a_{j} b_{j} s d_{j i} \leq W\left(y_{i}+b_{i}\right)-a_{i} b_{i}
$$

is a valid cut. Similar considerations hold for the area semi above, left, right of item $i$.

$$
\forall i \in R: \sum_{\substack{j \in R \\ i \neq j}} a_{j} b_{j} s u_{j i} \leq W\left(h-y_{i}\right)-a_{i} b_{i}
$$

$$
\begin{aligned}
& \forall i \in R: \sum_{\substack{j \in R \\
i \neq j}} a_{j} b_{j} s l_{j i} \leq H_{\text {inc }}\left(x_{i}+a_{i}\right)-a_{i} b_{i} \\
& \forall i \in R: \sum_{\substack{j \in R \\
i \neq j}} a_{j} b_{j} s r_{j i} \leq H_{\text {inc }}\left(W-x_{i}\right)-a_{i} b_{i}
\end{aligned}
$$

Where $H_{\text {inc }}$ denotes the height of the incumbent solution, or the best upper bound on the height of the optimal packing.

### 4.2.9 Belt cuts

Clearly, the sum of areas of rectangles located completely in the row of rectangle $i$ can not be larger than $W b_{i}-a_{i} b_{i}$, i.e. the area of the row of rectangle $i$ minus the area of rectangle $i$. That is, the following inequation, called horizontal belt cut, holds for any admissible packing.

$$
\forall i \in R: \sum_{\substack{j \in R \\ i \neq j}} a_{j} b_{j} v b_{i j} \leq W b_{i}-a_{i} b_{i}
$$

Similar observation leads to the following cut, called vertical belt cut.

$$
\forall i \in R: \sum_{\substack{j \in R \\ i \neq j}} a_{j} b_{j} h b_{i j} \leq h a_{i}-a_{i} b_{i}
$$

### 4.3 Branching rules

If the current branching could not be proved to include no better solution than the incumbent one, then new branches are constructed.

### 4.3.1 Braching priority

Intuition suggests that the efficiency of a packing is crucially influenced by the relative position of the largest rectangles, thus it seems to be reasonable to branch first on variables belonging to rectangles with large areas. CPLEX provides an interface to assign branching priorities to each non continuous variable, thus the above idea can be easily added to the $B \& B$ method by properly setting the priorities. Developing further this idea leads to a way more efficient custom branching rule detailed in the next section.

### 4.3.2 Custom branching based on the relaxed solution

To invalidate the current relaxed solution as much as possible, the branching is done on a variable between two rectangles having the largest intersecting area. After choosing the two mentioned rectangles $i, j$, two branchings are made. In the first one, a relative position of $i, j$ is fixed, while in the other one the same position is forbidden. The positions are enumerated in the following order: $z l_{i j}, z l_{j i}, z d_{i j}, z d_{j i}$. That is, we try to avoid forcing one of the rectangles above another one. To apply this method, use flag -bt maxInters.

### 4.3.3 Custom weighted branching based on the relaxed solution

The Custom branching based on the relaxed solution described is section 4.3.2 is modified as follows. So far the order of $z l_{i j}, z l_{j i}$ was determined without any consideration, this time let's prefer the one forcing less shifting. Furthermore, the branching where a variable is fixed gives a more restricted subproblem, so it should be preferred to the branching forbidding a relative position. To gain this, the estimated objective value (which is the optimum value of the current relaxed problem) of the fixing branch is increased by a small $\epsilon$. Just the same method is applied to the $z d_{i j}, z d_{j i}$ variables. To apply this method, use flag -bt maxInters $W$.

## 5 Further ideas, observations, and experiments

### 5.1 On lifting

In this section, the tightening of the Row cuts of section 4.2.4 is attempted. Solely the first Row cut type has been considered so far, i.e. that

$$
\sum_{\substack{i, j \in S \\ i \neq j}} z d_{i j} \geq 1,
$$

where $S \subseteq R$ is too wide rectangle set.
Choose a too wide $S \subseteq R$ rectangle set such that $|S| \geq 3$ and $S \backslash\left\{k_{3}\right\}$ is still too wide, where $k_{3}$ denotes the third widest rectangle in $S$. Let $k_{1}$ and $k_{2}$ denote the widest, and the second widest rectangle of $S$, respectively. We claim that the following equality holds for any integer solution.

$$
\sum_{\substack{i, j \in S \\ i \neq j}} z d_{i j}-z l_{k_{1} k_{2}}-z l_{k_{2} k_{1}} \geq 1
$$

Proof: Case 1: $z l_{k_{1} k_{2}}=1$ or $z l_{k_{2} k_{1}}=1$, i.e. $k_{1}$ is forced to be on the left of $k_{2}$ or $k_{2}$ is forced to be on the left of $k_{1}$. It's sufficient to see that in this case at least two of the $z d$ variables can be set to one in every integer solution. Assume - on the contrary - that at most one $z d$ variable can be set to zero. This means that the width of $S$ shrinks at most with the width of $k_{3}$. But $S \backslash\left\{k_{3}\right\}$ was supposed to be too wide. Contradiction. [Since in any two wide set, in an integer solution there is a rectangle pair with $z d=1$.]
Case 2: $z l_{k_{1} k_{2}}=0$ and $z l_{k_{2} k_{1}}=0$. The equation is the basic row cut, see Section 4.2.4.

### 5.2 On semi relaxation

Based on preliminary tests, the problem arising by relaxing the $z l$ variables is easy to solve. What if in the nodes of the B\&B tree not the LP-relaxed is solved, but we relax the $z l$ variables only?

### 5.3 On non-LP-based lower bounds

A sketchy idea is to relax the problem to a parallel scheduling problem by splitting all the rectangles vertically into smaller rectangles having width one. Let these small rectangles be associated with jobs, and let the processing time the height of the corresponding original rectangle. After that, the optimum value of scheduling all the jobs on $W$ identical parallel machines provides a lower bound to the Strip Packing problem. Furthermore, in each branching some precedence constraints are given, which can be incorporated to the scheduling problem too.

## 6 Practical evaluation on random instances

This section present the practical efficiency of the designed methods on two type of random instances. In all cases, the width of the strip was 100 units and the runtime limit was set to 600 seconds.

### 6.1 Thinner problemset

15 problem instances were generated, each consists of 13 rectangles having unique random integer widths and heights between 1 and 50 . Table 4 shows the runtime results and the numbers of generated nodes, while Table 5 shows the lower bounds found using different methods.

### 6.2 Wider problemset

15 problem instances were generated, each consists of 14 rectangles having unique random integer widths and heights between 1 and 25 . Table 6 shows the runtime results and the numbers of generated nodes, while Table 7 shows the lower bounds found using different methods. Note that no Scheduling lower bounds have been calculated, since the scheduling problems were harder to solve than the original one.

Table 4: Results on thinner rectangles

| $\stackrel{\sim}{0}$ | CPLEX def. <br> [-imprsOff] |  | -bt maxIntersW -cut cplexDef |  | -bt maxIntersW -cut mostEff |  | -bt maxIntersW -cut exCuts |  | -bt maxIntersW -cut mostEff -semiVarsOn |  | ```-bt maxIntersW -cut mostEff -semiVarsOn -adjM``` |  | ```-bt maxIntersW -cut cplexDef -semiVarsOn -adjM``` |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) |
|  | 1938233 | 598.34 | 960710 | 598.31 | 98 | 0.39 | 177 | 33.95 | 131000 | 597.95 | 64 | 0.86 | 413990 | 598.3 |
|  | 51533 | 21.45 | 3905 | 2.69 | 254 | 0.6 | 105 | 11.72 | 209 | 2.08 | 583 | 3.99 | 1689 | 5.19 |
|  | 355622 | 108.96 | 23330 | 11.51 | 3590 | 6.34 | 83 | 19.05 | 13970 | 58.64 | 403 | 3.34 | 20439 | 32.83 |
|  | 202171 | 78.39 | 40602 | 23.94 | 10166 | 17.72 | 6267 | 2583.86 | 4107 | 21.9 | 42203 | 200.72 | 360409 | 598.68 |
|  | 0 | 0.02 | 0 | 0.05 | 0 | 0.04 | 0 | 0.04 | 0 | 0.13 | 0 | 0.2 | 0 | 0.19 |
|  | 0 | 0.02 | 0 | 0.12 | 0 | 0.07 | 10 | 3.14 | 0 | 0.21 | 50 | 0.86 | 20 | 0.59 |
|  | 92021 | 45.01 | 1049 | 0.92 | 521 | 1.59 | 167 | 31.46 | 514 | 4.69 | 1652 | 9.54 | 1790 | 5.24 |
|  | 0 | 0.04 | 30 | 0.12 | 0 | 0.06 | 50 | 16.09 | 30 | 0.68 | 140 | 1.9 | 0 | 0.41 |
|  | 272580 | 133.66 | 28869 | 26.15 | 58821 | 113.22 | 7408 | 2233 | 38995 | 207.57 | 22366 | 134 | 23295 | 59.59 |
|  | 39849 | 19.18 | 6725 | 5.8 | 3956 | 11.12 | 2873 | 850.19 | 7397 | 57.55 | 6536 | 46.4 | 5254 | 15.52 |
|  | 1610 | 0.47 | 120 | 0.2 | 85 | 0.34 | 40 | 17.29 | 140 | 1.75 | 20 | 0.68 | 270 | 1.85 |
|  | 0 | 0.02 | 0 | 0.08 | 47 | 0.25 | 49 | 19.01 | 130 | 1.45 | 140 | 1.78 | 0 | 0.46 |
|  | 0 | 0.04 | 20 | 0.12 | 50 | 0.39 | 40 | 17.48 | 50 | 0.81 | 70 | 1 | 30 | 0.8 |
|  | 0 | 0.04 | 190 | 0.29 | 110 | 0.47 | 91 | 32.4 | 440 | 4.32 | 209 | 2.23 | 720 | 3.34 |
|  | 137074 | 83.83 | 4147 | 2.68 | 2207 | 5.83 | 185 | 44.13 | 1097 | 7.75 | 740 | 5.78 | 2068 | 6.01 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 3090693 | 1089.47 | 1069697 | 672.98 | 79905 | 158.43 | 17545 | 5912.81 | 198079 | 967.48 | 75176 | 413.28 | 829974 | 1329 |

Table 5: Thinner LB

| Opt. val. | Scheduling LB |  | Covering LB |  | Area LB |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | LB | Time (s) | LB | Time (s) | LB | Time (s) |
| 31 | 30 | 21.6305 | 24 | 0.0791763 | 22 | $1.89 \mathrm{E}-07$ |
| 35 | 35 | 124.832 | 28 | 0.455894 | 28 | $1.07 \mathrm{E}-07$ |
| 26 | 26 | 20.4104 | 23 | 0.0887163 | 20 | $1.50 \mathrm{E}-07$ |
| 28 | 26 | 23.9832 | 26 | 0.112041 | 24 | $1.90 \mathrm{E}-07$ |
| 23 | 23 | 0.262276 | 23 | 0.0690082 | 14 | $1.36 \mathrm{E}-07$ |
| 25 | 25 | 0.482481 | 25 | 0.0422273 | 15 | $1.23 \mathrm{E}-07$ |
| 31 | 31 | 30.8373 | 26 | 0.421025 | 26 | $9.80 \mathrm{E}-08$ |
| 25 | 25 | 0.4399 | 25 | 0.034967 | 19 | $1.23 \mathrm{E}-07$ |
| 28 | 28 | 89.3987 | 26 | 0.408643 | 26 | $9.00 \mathrm{E}-08$ |
| 23 | 22 | 93.2168 | 23 | 0.185502 | 22 | $1.63 \mathrm{E}-07$ |
| 23 | 23 | 0.451309 | 23 | 0.0768258 | 20 | $1.51 \mathrm{E}-07$ |
| 23 | 23 | 0.384421 | 23 | 0.0662252 | 19 | $1.22 \mathrm{E}-07$ |
| 25 | 25 | 0.505587 | 25 | 0.062263 | 18 | $1.45 \mathrm{E}-07$ |
| 21 | 21 | 0.477406 | 21 | 0.0618319 | 18 | $1.23 \mathrm{E}-07$ |
| 34 | 34 | 28.8298 | 29 | 0.37802 | 29 | $1.76 \mathrm{E}-07$ |

Table 6: Results on wider rectangles

| CPLEX def. <br> [-imprsOff] |  | -bt maxIntersW -cut cplexDef |  | -bt maxIntersW -cut mostEff |  | $\begin{aligned} & \text {-bt maxIntersW } \\ & \text {-cut exCuts } \end{aligned}$ |  | -bt maxIntersW -cut mostEff -semiVarsOn |  | ```-bt maxIntersW -cut mostEff -semiVarsOn -adjM``` |  | ```-bt maxIntersW -cut cplexDef -semiVarsOn -adjM``` |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) | Nodes | Time (s) |
| 111183 | 169.12 | 15412 | 35.23 | 43738 | 103.82 | 12192 | 1605.88 | 39937 | 301.52 | 44356 | 308.62 | 42181 | 274.76 |
| 1874 | 0.64 | 578 | 0.54 | 180 | 0.64 | 195 | 47.18 | 180 | 2.02 | 202 | 2.41 | 164 | 1.31 |
| 88584 | 34.88 | 7870 | 5.58 | 6071 | 9.27 | 5533 | 601.7 | 11862 | 51.4 | 11640 | 48.95 | 12986 | 26.25 |
| 138755 | 171.25 | 28560 | 61.24 | 29604 | 77.18 | 11510 | 1965.85 | 43793 | 329.01 | 58080 | 544.27 | 47803 | 262.32 |
| 14302 | 9.56 | 3629 | 5.35 | 2704 | 7.29 | 2258 | 347.15 | 5532 | 46.74 | 5977 | 46.21 | 5178 | 29.4 |
| 46845 | 40.54 | 10380 | 16.68 | 7743 | 18.37 | 5530 | 926.78 | 8166 | 57.7 | 9186 | 67.94 | 12173 | 49.6 |
| 8519 | 6.29 | 5858 | 7.66 | 12078 | 26.1 | 8756 | 669.77 | 10864 | 69.84 | 9480 | 64.98 | 9259 | 37.07 |
| 4474 | 3.68 | 826 | 1.54 | 499 | 1.7 | 497 | 72.64 | 784 | 7.84 | 1134 | 10.91 | 1504 | 8.16 |
| 386058 | 598.66 | 312338 | 598.73 | 267800 | 598.19 | 14076 | 1817.48 | 76507 | 582.36 | 78800 | 593.46 | 137286 | 597.91 |
| 577070 | 598.67 | 319559 | 598.7 | 230687 | 598.12 | 11821 | 2102.21 | 69144 | 590.41 | 74498 | 597 | 133223 | 597.97 |
| 392011 | 472.95 | 29137 | 45.35 | 29459 | 60.65 | 10747 | 1997.67 | 31795 | 237.57 | 36630 | 308.18 | 41661 | 197.35 |
| 940 | 0.42 | 329 | 0.42 | 291 | 0.79 | 243 | 57.04 | 267 | 2.83 | 201 | 2.24 | 380 | 2.19 |
| 70961 | 66.48 | 32939 | 55.62 | 48079 | 98.03 | 11078 | 1967.32 | 74503 | 418.71 | 94503 | 521.93 | 91815 | 354.8 |
| 3352 | 1.55 | 202 | 0.48 | 235 | 0.71 | 171 | 25.22 | 214 | 2.33 | 249 | 2.68 | 262 | 1.61 |
| 20530 | 21.13 | 14809 | 19.71 | 16851 | 34.98 | 8467 | 1665.95 | 18969 | 137 | 17841 | 126.37 | 31380 | 102.03 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1865458 | 2195.82 | 782426 | 1452.83 | 696019 | 1635.84 | 103074 | 15869.84 | 392517 | 2837.28 | 442777 | 3246.15 | 567255 | 2542.73 |

Table 7: Wide LB

| Opt. val. | Covering LB |  | Area LB |  |
| :---: | :---: | :---: | :---: | :---: |
|  | LB | Time (s) | LB | Time (s) |
| 105 | 100 | 0.271037 | 99 | $1.25 \mathrm{E}-07$ |
| 67 | 58 | 0.353536 | 57 | $1.23 \mathrm{E}-07$ |
| 76 | 71 | 0.27374 | 71 | $1.27 \mathrm{E}-07$ |
| 106 | 104 | 0.35181 | 103 | $1.35 \mathrm{E}-07$ |
| 85 | 83 | 0.129346 | 82 | $2.35 \mathrm{E}-07$ |
| 84 | 81 | 0.182686 | 80 | $2.79 \mathrm{E}-07$ |
| 107 | 99 | 0.231393 | 95 | $1.32 \mathrm{E}-07$ |
| 97 | 97 | 0.101953 | 89 | $1.22 \mathrm{E}-07$ |
| $?$ | 109 | 0.512909 | 108 | $1.24 \mathrm{E}-07$ |
| $?$ | 70 | 0.492993 | 70 | $1.58 \mathrm{E}-07$ |
| 104 | 99 | 0.291328 | 98 | $1.46 \mathrm{E}-07$ |
| 62 | 57 | 0.512773 | 57 | $1.29 \mathrm{E}-07$ |
| 108 | 98 | 0.257797 | 96 | $1.22 \mathrm{E}-07$ |
| 82 | 77 | 0.386635 | 76 | $1.05 \mathrm{E}-07$ |
| 81 | 81 | 0.136615 | 77 | $9.70 \mathrm{E}-08$ |


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